8420-Pen Silver Conductive Pen

MG Chemicals (Head office)

Chemwatch Hazard Alert Code: **3**

Version No: **1.1**
Safety Data Sheet (Conforms to Regulations (EC) No 2015/830)

Issue Date: **21/01/2016**
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SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1.Product Identifier

Product name	8420-Pen Silver Conductive Pen
Synonyms	SDS Code: 8420-Pen; Related Numbers: 8420-P
Proper shipping name	PAINT or PAINT RELATED MATERIAL
Other means of identification	Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	For drawing or repairing conductive traces on circuits
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals (Head office)	MG Chemicals UK Limited
Address	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom
Telephone	+1 800 201 8822	+44 1663 362888
Fax	+1 800 708 9888	Not Available
Website	www.mgchemicals.com	Not Available
Email	Info@mgchemicals.com	sales@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Not Available	CHEMTREC
Emergency telephone numbers	Not Available	+(44)-870-8200418
Other emergency telephone numbers	Not Available	+(1) 703-527-3887

SECTION 2 HAZARDS IDENTIFICATION

2.1.Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, STOT - SE (Narcosis) Category 3, Reproductive Toxicity Category 2, STOT - RE Category 2, Chronic Aquatic Hazard Category 1, Flammable Liquid Category 2
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI*

2.2. Label elements

CLP label elements	
SIGNAL WORD	**DANGER**

Hazard statement(s)

H315	Causes skin irritation
H319	Causes serious eye irritation

Continued...

H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs.
H410	Very toxic to aquatic life with long lasting effects
H225	Highly flammable liquid and vapour

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

2.3. Other hazards

Inhalation may produce health damage*.

Cumulative effects may result following exposure*.

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.7440-22-4 2.231-131-3 3.Not Available 4.01-2119555669-21-XXXX	42-50	silver	Not Applicable

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1.108-88-3 2.203-625-9 3.601-021-00-3 4.01-2119471310-51-XXXX	12-14	toluene	Flammable Liquid Category 2, Reproductive Toxicity Category 2, Aspiration Hazard Category 1, STOT - RE Category 2, Skin Corrosion/Irritation Category 2, STOT - SE (Narcosis) Category 3; H225, H361d, H304, H373, H315, H336 [3]
1.123-86-4 2.204-658-1 3.607-025-00-1 4.01-2119485493-29-XXXX	8-10	n-butyl acetate	Flammable Liquid Category 3, STOT - SE (Narcosis) Category 3; H226, H336, EUH066 [3]
1.67-64-1 2.200-662-2 3.606-001-00-8 4.01-2119498062-37-XXXX, 01-2119471330-49-XXXX	4-5	acetone	Flammable Liquid Category 2, Eye Irritation Category 2, STOT - SE (Narcosis) Category 3; H225, H319, H336, EUH066 [3]
1.110-19-0 2.203-745-1 3.607-026-00-7 4.01-2119488971-22-XXXX	2-4	isobutyl acetate	Flammable Liquid Category 2; H225, EUH066 [3]
1.110-43-0 2.203-767-1 3.606-024-00-3 4.01-2119902391-49-XXXX	2-4	amyl methyl ketone	Flammable Liquid Category 3, Acute Toxicity (Inhalation) Category 4, Acute Toxicity (Oral) Category 4; H226, H332, H302 [3]
1.64-17-5 2.200-578-6 3.603-002-00-5 4.01-2119457610-43-XXXX	2-4	ethanol	Flammable Liquid Category 2; H225 [3]
1.141-78-6 2.205-500-4 3.607-022-00-5 4.01-2119475103-46-XXXX	1-2	ethyl acetate	Flammable Liquid Category 2, Eye Irritation Category 2, STOT - SE (Narcosis) Category 3; H225, H319, H336, EUH066 [3]
1.108-65-6 2.203-603-9, 283-152-2 3.607-195-00-7 4.01-2119475791-29-XXXX	0.1-1	propylene glycol monomethyl ether acetate, alpha-isomer	Flammable Liquid Category 3; H226 [3]
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI 4. Classification drawn from C&L*		

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

General	▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. ▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor. If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. If skin or hair contact occurs: ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor.
Ingestion	▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

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Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- **DO NOT** use halogenated fire extinguishing agents.

Metal dust fires need to be smothered with sand, inert dry powders.
DO NOT USE WATER, CO2 or FOAM.

- Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.
- Chemical reaction with CO2 may produce flammable and explosive methane.
- If impossible to extinguish, withdraw, protect surroundings and allow fire to burn itself out.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Reacts with acids producing flammable / explosive hydrogen (H2) gas ▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves in the event of a fire. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Consider evacuation (or protect in place). ▸ Fight fire from a safe distance, with adequate cover. ▸ If safe, switch off electrical equipment until vapour fire hazard removed. ▸ Use water delivered as a fine spray to control the fire and cool adjacent area. ▸ Avoid spraying water onto liquid pools. ▸ **Do not** approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location. ▸ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	▸ **DO NOT** disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal. ▸ **DO NOT** use water or foam as generation of explosive hydrogen may result. With the exception of the metals that burn in contact with air or water (for example, sodium), masses of combustible metals do not represent unusual fire risks because they have the ability to conduct heat away from hot spots so efficiently that the heat of combustion cannot be maintained - this means that it will require a lot of heat to ignite a mass of combustible metal. Generally, metal fire risks exist when sawdust, machine shavings and other metal 'fines' are present. Metal powders, while generally regarded as non-combustible: ▸ May burn when metal is finely divided and energy input is high. ▸ May react explosively with water. ▸ May be ignited by friction, heat, sparks or flame. ▸ May **REIGNITE** after fire is extinguished. ▸ Will burn with intense heat. Note: ▸ Metal dust fires are slow moving but intense and difficult to extinguish. ▸ Containers may explode on heating. ▸ Dusts or fumes may form explosive mixtures with air. ▸ Gases generated in fire may be poisonous, corrosive or irritating. ▸ Hot or burning metals may react violently upon contact with other materials, such as oxidising agents and extinguishing agents used on fires involving ordinary combustibles or flammable liquids. ▸ Temperatures produced by burning metals can be higher than temperatures generated by burning flammable liquids ▸ Some metals can continue to burn in carbon dioxide, nitrogen, water, or steam atmospheres in which ordinary combustibles or flammable liquids would be incapable of burning. Combustion products include; carbon dioxide (CO2) other pyrolysis products typical of burning organic material

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb small quantities with vermiculite or other absorbent material. ▸ Wipe up. ▸ Collect residues in a flammable waste container.

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Major Spills

Chemical Class: aromatic hydrocarbons
For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS

LAND SPILL - SMALL

Feathers - pillow	1	throw	pitchfork	DGC, RT
cross-linked polymer - particulate	2	shovel	shovel	R,W,SS
cross-linked polymer- pillow	2	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	3	shovel	shovel	R, I, P,
treated clay/ treated natural organic - particulate	3	shovel	shovel	R, I
wood fibre - pillow	4	throw	pitchfork	R, P, DGC, RT

LAND SPILL - MEDIUM

cross-linked polymer -particulate	1	blower	skiploader	R, W, SS
treated clay/ treated natural organic - particulate	2	blower	skiploader	R, I
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
feathers - pillow	3	throw	skiploader	DGC, RT
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC

Legend
DGC: Not effective where ground cover is dense
R; Not reusable
I: Not incinerable
P: Effectiveness reduced when rainy
RT:Not effective where terrain is rugged
SS: Not for use within environmentally sensitive sites
W: Effectiveness reduced when windy
Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;
R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- **DO NOT** enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- When handling, **DO NOT** eat, drink or smoke.
- Vapour may ignite on pumping or pouring due to static electricity.
- **DO NOT** use plastic buckets.
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

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Fire and explosion protection	See section 5
Other information	▸ Store in original containers in approved flame-proof area. ▸ No smoking, naked lights, heat or ignition sources. ▸ **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped. ▸ Keep containers securely sealed. ▸ Store away from incompatible materials in a cool, dry well ventilated area. ▸ Protect containers against physical damage and check regularly for leaks. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	▸ Glass container is suitable for laboratory quantities ▸ **CARE**: Packing of high density product in light weight metal or plastic packages may result in container collapse with product release ▸ Heavy gauge metal packages / Heavy gauge metal drums ▸ Packing as supplied by manufacturer. ▸ Plastic containers may only be used if approved for flammable liquid. ▸ Check that containers are clearly labelled and free from leaks. ▸ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▸ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▸ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▸ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▸ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▸ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	n-Butyl acetate: ▸ reacts with water on standing to form acetic acid and n-butyl alcohol ▸ reacts violently with strong oxidisers and potassium tert-butoxide ▸ is incompatible with caustics, strong acids and nitrates ▸ dissolves rubber, many plastics, resins and some coatings Toluene: ▸ reacts violently with strong oxidisers, bromine, bromine trifluoride, chlorine, hydrochloric acid/ sulfuric acid mixture, 1,3-dichloro-5,5-dimethyl-2,4-imidazolidindione, dinitrogen tetraoxide, fluorine, concentrated nitric acid, nitrogen dioxide, silver chloride, sulfur dichloride, uranium fluoride, vinyl acetate ▸ forms explosive mixtures with strong acids, strong oxidisers, silver perchlorate, tetranitromethane ▸ is incompatible with bis-toluenediazo oxide ▸ attacks some plastics, rubber and coatings ▸ may generate electrostatic charges, due to low conductivity, on flow or agitation. ▸ WARNING: Avoid or control reaction with peroxides. All *transition metal* peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively. ▸ The pi-complexes formed between chromium(0), vanadium(0) and other transition metals (haloarene-metal complexes) and mono-or poly-fluorobenzene show extreme sensitivity to heat and are explosive. ▸ Avoid reaction with borohydrides or cyanoborohydrides ▸ Silver or silver salts readily form explosive silver fulminate in the presence of both nitric acid and ethanol. The resulting fulminate is much more sensitive and a more powerful detonator than mercuric fulminate. ▸ Silver and its compounds and salts may also form explosive compounds in the presence of acetylene and nitromethane. ▸ Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid. ▸ Avoid strong acids, bases. Metals exhibit varying degrees of activity. Reaction is reduced in the massive form (sheet, rod, or drop), compared with finely divided forms. The less active metals will not burn in air but: ▸ can react exothermically with oxidising acids to form noxious gases. ▸ catalyse polymerisation and other reactions, particularly when finely divided ▸ react with halogenated hydrocarbons (for example, copper dissolves when heated in carbon tetrachloride), sometimes forming explosive compounds. ▸ Finely divided metal powders develop pyrophoricity when a critical specific surface area is exceeded; this is ascribed to high heat of oxide formation on exposure to air. ▸ Safe handling is possible in relatively low concentrations of oxygen in an inert gas. ▸ Several pyrophoric metals, stored in glass bottles have ignited when the container is broken on impact. Storage of these materials moist and in metal containers is recommended. ▸ The reaction residues from various metal syntheses (involving vacuum evaporation and co-deposition with a ligand) are often pyrophoric. Factors influencing the pyrophoricity of metals are particle size, presence of moisture, nature of the surface of the particle, heat of formation of the oxide, or nitride, mass, hydrogen content, stress, purity and presence of oxide, among others. ▸ Many metals in elemental form react exothermically with compounds having active hydrogen atoms (such as acids and water) to form flammable hydrogen gas and caustic products. ▸ Elemental metals may react with azo/diazo compounds to form explosive products. ▸ Some elemental metals form explosive products with halogenated hydrocarbons.

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

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OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	silver	Silver, metallic	0.1 mg/m3	Not Available	Not Available	Not Available
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)	silver	Silver, metallic	0,1 mg/m3	Not Available	Not Available	Not Available
European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs)	silver	Silver (soluble compounds as Ag)	0,01 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	toluene	Toulene	191 mg/m3 / 50 ppm	384 mg/m3 / 100 ppm	Not Available	Sk
European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs)	toluene	Toluene	192 mg/m3 / 50 ppm	384 mg/m3 / 100 ppm	Not Available	skin
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	toluene	Toluene	192 mg/m3 / 50 ppm	384 mg/m3 / 100 ppm	Not Available	Skin
UK Workplace Exposure Limits (WELs)	n-butyl acetate	Butyl acetate	724 mg/m3 / 150 ppm	966 mg/m3 / 200 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	acetone	Acetone	1210 mg/m3 / 500 ppm	3620 mg/m3 / 1500 ppm	Not Available	Not Available
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)	acetone	Acetone	1 210 mg/m3 / 500 ppm	Not Available	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	acetone	Acetone	1210 mg/m3 / 500 ppm	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	isobutyl acetate	Isobutyl acetate	724 mg/m3 / 150 ppm	903 mg/m3 / 187 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	amyl methyl ketone	Heptan-2-one	237 mg/m3 / 50 ppm	475 mg/m3 / 100 ppm	Not Available	Sk
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)	amyl methyl ketone	Heptan-2-one	238 mg/m3 / 50 ppm	475 mg/m3 / 100 ppm	Not Available	Skin
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	amyl methyl ketone	Heptan-2-one	238 mg/m3 / 50 ppm	475 mg/m3 / 100 ppm	Not Available	Skin
UK Workplace Exposure Limits (WELs)	ethanol	Ethanol	1920 mg/m3 / 1000 ppm	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	ethyl acetate	Ethyl acetate	200 ppm	400 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl acetate	274 mg/m3 / 50 ppm	548 mg/m3 / 100 ppm	Not Available	Sk
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)	propylene glycol monomethyl ether acetate, alpha-isomer	2-Methoxy-1-methylethylacetate	275 mg/m3 / 50 ppm	550 mg/m3 / 100 ppm	Not Available	Skin
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl-2-acetate	275 mg/m3 / 50 ppm	550 mg/m3 / 100 ppm	Not Available	Skin

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
silver	Silver	0.1 mg/m3	0.1 mg/m3	11 mg/m3
toluene	Toluene	Not Available	Not Available	Not Available
n-butyl acetate	Butyl acetate, n-	Not Available	Not Available	Not Available
acetone	Acetone	Not Available	Not Available	Not Available
isobutyl acetate	Isobutyl acetate	450 ppm	1300 ppm	7500 ppm

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amyl methyl ketone	Methyl n-amyl ketone	50 ppm	50 ppm	4000 ppm
ethanol	Ethyl alcohol; (Ethanol)	Not Available	Not Available	Not Available
ethyl acetate	Ethyl acetate	400 ppm	400 ppm	10000 ppm
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
silver	N.E. mg/m3 / Unknown mg/m3 / N.E. ppm / Unknown ppm	10 mg/m3 / 1 mg/m3
toluene	2,000 ppm	500 ppm
n-butyl acetate	10,000 ppm	1,700 [LEL] ppm
acetone	20,000 ppm	2,500 [LEL] ppm
isobutyl acetate	7,500 ppm	1,300 [LEL] ppm
amyl methyl ketone	4,000 ppm	800 ppm
ethanol	15,000 ppm	3,300 [LEL] ppm
ethyl acetate	10,000 ppm	2,000 [LEL] ppm
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available

MATERIAL DATA

for isobutyl acetate:
Odour Threshold Value: 0.40-0.44 ppm (recognition)
The TLV-TWA is identical with that of n-butyl acetate and is thought to minimise the potential for ocular and upper respiratory tract irritation.
For ethyl acetate:
Odour Threshold Value: 6.4-50 ppm (detection), 13.3-75 ppm (recognition)
The TLV-TWA provides a significant margin of safety from the standpoint of adverse health effects. Unacclimated subjects found the odour objectionably strong at 200 ppm. Mild nose, eye and throat irritation was experienced at 400 ppm. Workers exposed regularly at concentrations ranging from 375 ppm to 1500 ppm for several months showed no unusual signs or symptoms.
Odour Safety Factor(OSF)
OSF=51 (ETHYL ACETATE)

Odour Threshold Value: 3.6 ppm (detection), 699 ppm (recognition)
Saturation vapour concentration: 237000 ppm @ 20 C
NOTE: Detector tubes measuring in excess of 40 ppm, are available.
Exposure at or below the recommended TLV-TWA is thought to protect the worker against mild irritation associated with brief exposures and the bioaccumulation, chronic irritation of the respiratory tract and headaches associated with long-term acetone exposures. The NIOSH REL-TWA is substantially lower and has taken into account slight irritation experienced by volunteer subjects at 300 ppm. Mild irritation to acclimatised workers begins at about 750 ppm - unacclimatised subjects will experience irritation at about 350-500 ppm but acclimatisation can occur rapidly. Disagreement between the peak bodies is based largely on the view by ACGIH that widespread use of acetone, without evidence of significant adverse health effects at higher concentrations, allows acceptance of a higher limit.
Half-life of acetone in blood is 3 hours which means that no adjustment for shift-length has to be made with reference to the standard 8 hour/day, 40 hours per week because body clearance occurs within any shift with low potential for accumulation.
A STEL has been established to prevent excursions of acetone vapours that could cause depression of the central nervous system.
Odour Safety Factor(OSF)
OSF=38 (ACETONE)

For n-butyl acetate
Odour Threshold Value: 0.0063 ppm (detection), 0.038-12 ppm (recognition)
Exposure at or below the recommended TLV-TWA is thought to prevent significant irritation of the eyes and respiratory passages as well as narcotic effects. In light of the lack of substantive evidence regarding teratogenicity and a review of acute oral data a STEL is considered inappropriate.
Odour Safety Factor(OSF)
OSF=3.8E2 (n-BUTYL ACETATE)

The adopted TLV-TWA for silver dust and fumes is 0.1 mg/m3 and for the more toxic soluble silver compounds the adopted value is 0.01 mg/m3. Cases of argyria (a slate to blue-grey discolouration of epithelial tissues) have been recorded when workers were exposed to silver nitrate at concentrations of 0.1 mg/m3 (as silver). Exposure to very high concentrations of silver fume has caused diffuse pulmonary fibrosis. Percutaneous absorption of silver compounds is reported to have resulted in allergy. Based on a 25% retention upon inhalation and a 10 m3/day respiratory volume, exposure to 0.1 mg/m3 (TWA) would result in total deposition of no more than 1.5 gms in 25 years.
for propylene glycol monomethyl ether acetate (PGMEA)
Saturated vapour concentration: 4868 ppm at 20 C.
A two-week inhalation study found nasal effects to the nasal mucosa in animals at concentrations up to 3000 ppm. Differences in the teratogenic potential of the alpha (commercial grade) and beta isomers of PGMEA may be explained by the formation of different metabolites. The beta-isomer is thought to be oxidised to methoxypropionic acid, a homologue to methoxyacetic acid which is a known teratogen. The alpha- form is conjugated and excreted. PGMEA mixture (containing 2% to 5% beta isomer) is a mild skin and eye irritant, produces mild central nervous system effects in animals at 3000 ppm and produces mild CNS impairment and upper respiratory tract and eye irritation in humans at 1000 ppm. In rats exposed to 3000 ppm PGMEA produced slight foetotoxic effects (delayed sternabral ossification) - no effects on foetal development were seen in rabbits exposed at 3000 ppm.

For toluene:
Odour Threshold Value: 0.16-6.7 (detection), 1.9-69 (recognition)
NOTE: Detector tubes measuring in excess of 5 ppm, are available.
High concentrations of toluene in the air produce depression of the central nervous system (CNS) in humans. Intentional toluene exposure (glue-sniffing) at maternally-intoxicating concentration has also produced birth defects. Foetotoxicity appears at levels associated with CNS narcosis and probably occurs only in those with chronic toluene-induced kidney failure. Exposure at or below the recommended TLV-TWA is thought to prevent transient headache and irritation, to provide a measure of safety for possible disturbances to human reproduction, the prevention of reductions in cognitive responses reported amongst humans inhaling greater than 40 ppm, and the significant risks of hepatotoxic, behavioural and nervous system effects (including impaired reaction time and incoordination). Although toluene/ethanol interactions are well recognised, the degree of protection afforded by the TLV-TWA among drinkers is not known.
Odour Safety Factor(OSF)
OSF=17 (TOLUENE)

For amyl methyl ketone:
Odour Threshold Value: 0.18 ppm (detection)
The TLV-TWA is well below the highest level of vapour (1025 ppm) reported to be associated with adverse effects in animals including dermal irritation.
Odour Safety Factor (OSF)
OSF=1.4E2 (2-HEPTANONE)

For ethanol:

Continued...

Odour Threshold Value: 49-716 ppm (detection), 101 ppm (recognition)
Eye and respiratory tract irritation do not appear to occur at exposure levels of less than 5000 ppm and the TLV-TWA is thought to provide an adequate margin of safety against such effects. Experiments in man show that inhalation of 1000 ppm caused slight symptoms of poisoning and 5000 ppm caused strong stupor and morbid sleepiness. Subjects exposed to 5000 ppm to 10000 ppm experienced smarting of the eyes and nose and coughing. Symptoms disappeared within minutes. Inhalation also causes local irritating effects to the eyes and upper respiratory tract, headaches, sensation of heat intraocular tension, stupor, fatigue and a need to sleep. At 15000 ppm there was continuous lachrymation and coughing.

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Metal dusts must be collected at the source of generation as they are potentially explosive.

- Avoid ignition sources.
- Good housekeeping practices must be maintained.
- Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.
- Do not use compressed air to remove settled materials from floors, beams or equipment
- Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.
- Use non-sparking handling equipment, tools and natural bristle brushes. Cover and reseal partially empty containers. Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations.
- Do not allow chips, fines or dusts to contact water, particularly in enclosed areas.
- Metal spraying and blasting should, where possible, be conducted in separate rooms. This minimises the risk of supplying oxygen, in the form of metal oxides, to potentially reactive finely divided metals such as aluminium, zinc, magnesium or titanium.
- Work-shops designed for metal spraying should possess smooth walls and a minimum of obstructions, such as ledges, on which dust accumulation is possible.
- Wet scrubbers are preferable to dry dust collectors.
- Bag or filter-type collectors should be sited outside the workrooms and be fitted with explosion relief doors.
- Cyclones should be protected against entry of moisture as reactive metal dusts are capable of spontaneous combustion in humid or partially wetted states.
- Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec.
- Local ventilation and vacuum systems must be designed to handle explosive dusts. Dry vacuum and electrostatic precipitators must not be used, unless specifically approved for use with flammable/ explosive dusts.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1.0 m/s (100-200 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and.has to be observed when making a final choice.
Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is

Continued...

	recommended. ▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ PVC Apron. ▸ PVC protective suit may be required if exposure severe. ▸ Eyewash unit. ▸ Ensure there is ready access to a safety shower. Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
8420-Pen Silver Conductive Pen

Material	CPI
PE/EVAL/PE	A
BUTYL	C
BUTYL/NEOPRENE	C
CPE	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
SARANEX-23 2-PLY	C
TEFLON	C
VITON	C
VITON/BUTYL	C
VITON/CHLOROBUTYL	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.
Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS / Class 1	-	AX-PAPR-AUS / Class 1
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	AX-3	-
100+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Metallic silver

Physical state	Liquid	**Relative density (Water = 1)**	1.8

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Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	>315
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	>34
Initial boiling point and boiling range (°C)	Not Available	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	>-17	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	HIGHLY FLAMMABLE.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	13	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	1	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	68	**Gas group**	Not Available
Solubility in water (g/L)	Partly miscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	>4	**VOC g/L**	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2.Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled

The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.
Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.
Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.

Ingestion

Ingestion of ethanol may produce nausea, vomiting, gastrointestinal bleeding, abdominal pain and diarrhoea. Systemic effects:

Blood concentration:	Effects:
<1.5 g/l	Mild: Impaired visual acuity, coordination and reaction time, emotional lability
1.5-3.0 g/l	Moderate: Slurred speech, confusion, ataxia, emotional lability, perceptual and sensation disturbances possible blackout spells, and incoordination with impaired objective performance in standardised tests. Possible diplopia, flushing, tachycardia, sweating and incontinence. Bradypnoea may occur early and tachypnoea may develop in cases of metabollic acidosis, hypoglycaemia and hypokalaemia. CNS depression may progress to coma.
3-5 g/l	Severe: Cold clammy skin, hypothermia and hypotension. Atrial fibrillation and atrioventricular block have been reported. Respiratory depression may occur, respiratory failure may follow serious intoxication, aspiration of vomitus may result in pneumonitis and pulmonary oedema. Convulsions due to severe hypoglycaemia may also occur Acute hepatitis may develop.

The material has **NOT** been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing

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	morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Toxic effects may result from skin absorption Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	Harmful: danger of serious damage to health by prolonged exposure through inhalation. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests. Exposure to the material may cause concerns for human fertility, generally on the basis that results in animal studies provide sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects. Exposure to the material may cause concerns for humans owing to possible developmental toxic effects, generally on the basis that results in appropriate animal studies provide strong suspicion of developmental toxicity in the absence of signs of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-specific consequence of other toxic effects. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Chronic toluene habituation occurs following intentional abuse (glue sniffing) or from occupational exposure. Ataxia, incoordination and tremors of the hands and feet (as a consequence of diffuse cerebral atrophy), headache, abnormal speech, transient memory loss, convulsions, coma, drowsiness, reduced colour perception, frank blindness, nystagmus (rapid, involuntary eye-movements), hearing loss leading to deafness and mild dementia have all been associated with chronic abuse. Peripheral nerve damage, encephalopathy, giant axonopathy electrolyte disturbances in the cerebrospinal fluid and abnormal computer tomographic (CT scans) are common amongst toluene addicts. Although toluene abuse has been linked with kidney disease, this does not commonly appear in cases of occupational toluene exposures. Cardiac and haematological toxicity are however associated with chronic toluene exposures. Cardiac arrhythmia, multifocal and premature ventricular contractions and supraventricular tachycardia are present in 20% of patients who abused toluene-containing paints. Previous suggestions that chronic toluene inhalation produced human peripheral neuropathy have been discounted. However central nervous system (CNS) depression is well documented where blood toluene exceeds 2.2 mg%. Toluene abusers can achieve transient circulating concentrations of 6.5 %. Amongst workers exposed for a median time of 29 years, to toluene, no subacute effects on neurasthenic complaints and psychometric test results could be established. The prenatal toxicity of very high toluene concentrations has been documented for several animal species and man. Malformations indicative of specific teratogenicity have not generally been found. Neonatal toxicity, described in the literature, takes the form of embryo death or delayed foetal growth and delayed skeletal system development. Permanent damage of children has been seen only when mothers have suffered from chronic intoxication as a result of "sniffing". On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Long-term exposure to ethanol may result in progressive liver damage with fibrosis or may exacerbate liver injury caused by other agents. Repeated ingestion of ethanol by pregnant women may adversely affect the central nervous system of the developing foetus, producing effects collectively described as foetal alcohol syndrome. These include mental and physical retardation, learning disturbances, motor and language deficiency, behavioural disorders and reduced head size. Consumption of ethanol (in alcoholic beverages) may be linked to the development of Type I hypersensitivities in a small number of individuals. Symptoms, which may appear immediately after consumption, include conjunctivitis, angioedema, dyspnoea, and urticarial rashes. The causative agent may be acetic acid, a metabolite (1). (1) Boehncke W.H., & H.Gall, Clinical & Experimental Allergy, 26, 1089-1091, 1996 Silver is one of the most physically and physiologically cumulative of the elements. Chronic exposure to silver salts may cause argyria, a permanent ashen-grey discolouration of the skin, conjunctiva and internal organs (due to the deposit of an insoluble albuminate of silver). The respiratory tract may also be a site of local argyria (following chronic inhalation exposures) with a mild chronic bronchitis being the only obvious symptom. Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants. Smaller particles however, may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences. Metals are widely distributed in the environment and are not biodegradable. Biologically, many metals are essential to living systems and are involved in a variety of cellular, physiological, and structural functions. They often are cofactors of enzymes, and play a role in transcriptional control, muscle contraction, nerve transmission, blood clotting, and oxygen transport and delivery. Although all metals are potentially toxic at some level, some are highly toxic at relatively low levels. Moreover, in some cases the same metal can be essential at low levels and toxic at higher levels, or it may be toxic via one route of entry but not another. Toxic effects of some metals are associated with disruption of functions of essential metals. Metals may have a range of effects, including cancer, neurotoxicity, immunotoxicity, cardiotoxicity, reproductive toxicity, teratogenicity, and genotoxicity. Biological half lives of metals vary greatly, from hours to years. Furthermore, the half life of a given metal varies in different tissues. Lead has a half life of 14 days in soft tissues and 20 years in bone. In considering how to evaluate the toxicity of metals of potential concern, a number of aspects of metal toxicity should be kept in mind: Different species vary in their responses to different metals; in some cases, humans are more sensitive than rodents. Thus, there is a need for broad-based testing of metals; ▸ The route of exposure may affect the dose and site where the metal concentrates, and thus the observed toxic effects; ▸ Metal-metal interactions can reduce or enhance toxicity; biotransformation can reduce or enhance toxicity; ▸ It is difficult to predict the toxicity of one metal based on the adverse effects of another; in trying to evaluate the toxicity of one particular metal compound, predictions based on similar compounds of the same metal may be valid.

8420-Pen Silver Conductive Pen

TOXICITY	IRRITATION
Not Available	Not Available

silver

TOXICITY	IRRITATION
Oral (rat) LD50: >2000 mg/kg[1]	Not Available

toluene

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 12124 mg/kg[2]	Not Available
Inhalation (rat) LC50: >26700 ppm/1hd[2]	

Continued...

	Inhalation (rat) LC50: 49 mg/L/4H[2]
	Oral (rat) LD50: 636 mg/kge[2]

n-butyl acetate

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >14080 mg/kg[1]	* [PPG]
Inhalation (rat) LC50: 2000 ppm/4Hg[2]	Eye (human): 300 mg
Inhalation (rat) LC50: 390 ppm/4h[2]	Eye (rabbit): 20 mg (open)-SEVERE
Oral (rat) LD50: 10736 mg/kg[1]	Eye (rabbit): 20 mg/24h - moderate
	Skin (rabbit): 500 mg/24h-moderate

acetone

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 20000 mg/kg[2]	Eye (human): 500 ppm - irritant
Inhalation (rat) LC50: 50.1 mg/L/8 hr[2]	Eye (rabbit): 20mg/24hr -moderate
Oral (rat) LD50: 5800 mg/kgE[2]	Eye (rabbit): 3.95 mg - SEVERE
	Skin (rabbit): 500 mg/24hr - mild
	Skin (rabbit):395mg (open) - mild

isobutyl acetate

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >5000 mg/kg[1]	moderate
Oral (rat) LD50: 13400 mg/kgd[2]	Skin(rabbit): 500 mg open mild

amyl methyl ketone

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 12600 mg/kgt[2]	Skin (rabbit): 14 mg/24h Mild
Inhalation (rat) LC50: 4000 ppm/4h[2]	Skin (rabbit): Primary Irritant
Oral (rat) LD50: 1670 mg/kgd[2]	

ethanol

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 17100 mg/kg[1]	Eye (rabbit): 500 mg SEVERE
Inhalation (rat) LC50: 64000 ppm/4h[2]	Eye (rabbit):100mg/24hr-moderate
Oral (rat) LD50: >1187-2769 mg/kg[1]	Skin (rabbit):20 mg/24hr-moderate
	Skin (rabbit):400 mg (open)-mild

ethyl acetate

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >18000 mg/kg[2]	Eye (human): 400 ppm
Inhalation (mouse) LC50: >18 mg/l4 h[1]	
Inhalation (mouse) LC50: 33.5 mg/l2 h[1]	
Inhalation (mouse) LC50: 45 mg/L/2H[2]	
Inhalation (rat) LC50: >6000 ppm/6H[2]	
Inhalation (rat) LC50: 1600 ppm/8h[2]	
Inhalation (rat) LC50: 200 mg/l1 h[1]	
Oral (rat) LD50: 10170 mg/kg[1]	

propylene glycol monomethyl ether acetate, alpha-isomer

TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg[1]	* [CCINFO]
Inhalation (rat) LC50: 4345 ppm/6h[2]	Nil reported
Oral (rat) LD50: >14.1 ml[1]	

Legend: *1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

TOLUENE

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

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	For toluene: **Acute Toxicity** Humans exposed to intermediate to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis, and death. Similar effects are observed in short-term animal studies. **Humans -** Toluene ingestion or inhalation can result in severe central nervous system depression, and in large doses, can act as a narcotic. The ingestion of about 60 mL resulted in fatal nervous system depression within 30 minutes in one reported case. Constriction and necrosis of myocardial fibers, markedly swollen liver, congestion and haemorrhage of the lungs and acute tubular necrosis were found on autopsy. Central nervous system effects (headaches, dizziness, intoxication) and eye irritation occurred following inhalation exposure to 100 ppm toluene 6 hours/day for 4 days. Exposure to 600 ppm for 8 hours resulted in the same and more serious symptoms including euphoria, dilated pupils, convulsions, and nausea . Exposure to 10,000-30,000 ppm has been reported to cause narcosis and death Toluene can also strip the skin of lipids causing dermatitis **Animals -** The initial effects are instability and incoordination, lachrymation and sniffles (respiratory exposure), followed by narcosis. Animals die of respiratory failure from severe nervous system depression. Cloudy swelling of the kidneys was reported in rats following inhalation exposure to 1600 ppm, 18-20 hours/day for 3 days **Subchronic/Chronic Effects:** Repeat doses of toluene cause adverse central nervous system effects and can damage the upper respiratory system, the liver, and the kidney. Adverse effects occur as a result from both oral and the inhalation exposures. A reported lowest-observed-effect level in humans for adverse neurobehavioral effects is 88 ppm. **Humans -** Chronic occupational exposure and incidences of toluene abuse have resulted in hepatomegaly and liver function changes. It has also resulted in nephrotoxicity and, in one case, was a cardiac sensitiser and fatal cardiotoxin. Neural and cerebellar dystrophy were reported in several cases of habitual "glue sniffing." An epidemiological study in France on workers chronically exposed to toluene fumes reported leukopenia and neutropenia. Exposure levels were not given in the secondary reference; however, the average urinary excretion of hippuric acid, a metabolite of toluene, was given as 4 g/L compared to a normal level of 0.6 g/L **Animals -** The major target organs for the subchronic/chronic toxicity of toluene are the nervous system, liver, and kidney. Depressed immune response has been reported in male mice given doses of 105 mg/kg/day for 28 days. Toluene in corn oil administered to F344 male and female rats by gavage 5 days/week for 13 weeks, induced prostration, hypoactivity, ataxia, piloerection, lachrymation, excess salivation, and body tremors at doses 2500 mg/kg. Liver, kidney, and heart weights were also increased at this dose and histopathologic lesions were seen in the liver, kidneys, brain and urinary bladder. The no-observed-adverse effect level (NOAEL) for the study was 312 mg/kg (223 mg/kg/day) and the lowest-observed-adverse effect level (LOAEL) for the study was 625 mg/kg (446 mg/kg/day) . **Developmental/Reproductive Toxicity** Exposures to high levels of toluene can result in adverse effects in the developing human foetus. Several studies have indicated that high levels of toluene can also adversely effect the developing offspring in laboratory animals. **Humans -** Variable growth, microcephaly, CNS dysfunction, attentional deficits, minor craniofacial and limb abnormalities, and developmental delay were seen in three children exposed to toluene in utero as a result of maternal solvent abuse before and during pregnancy **Animals** - Sternebral alterations, extra ribs, and missing tails were reported following treatment of rats with 1500 mg/m3 toluene 24 hours/day during days 9-14 of gestation. Two of the dams died during the exposure. Another group of rats received 1000 mg/m3 8 hours/day during days 1-21 of gestation. No maternal deaths or toxicity occurred, however, minor skeletal retardation was present in the exposed fetuses. CFLP Mice were exposed to 500 or 1500 mg/m3 toluene continuously during days 6-13 of pregnancy. All dams died at the high dose during the first 24 hours of exposure, however none died at 500 mg/m3. Decreased foetal weight was reported, but there were no differences in the incidences of skeletal malformations or anomalies between the treated and control offspring. **Absorption** - Studies in humans and animals have demonstrated that toluene is readily absorbed via the lungs and the gastrointestinal tract. Absorption through the skin is estimated at about 1% of that absorbed by the lungs when exposed to toluene vapor. Dermal absorption is expected to be higher upon exposure to the liquid; however, exposure is limited by the rapid evaporation of toluene . **Distribution** - In studies with mice exposed to radiolabeled toluene by inhalation, high levels of radioactivity were present in body fat, bone marrow, spinal nerves, spinal cord, and brain white matter. Lower levels of radioactivity were present in blood, kidney, and liver. Accumulation of toluene has generally been found in adipose tissue, other tissues with high fat content, and in highly vascularised tissues . **Metabolism** - The metabolites of inhaled or ingested toluene include benzyl alcohol resulting from the hydroxylation of the methyl group. Further oxidation results in the formation of benzaldehyde and benzoic acid. The latter is conjugated with glycine to yield hippuric acid or reacted with glucuronic acid to form benzoyl glucuronide. o-cresol and p-cresol formed by ring hydroxylation are considered minor metabolites **Excretion -** Toluene is primarily (60-70%) excreted through the urine as hippuric acid. The excretion of benzoyl glucuronide accounts for 10-20%, and excretion of unchanged toluene through the lungs also accounts for 10-20%. Excretion of hippuric acid is usually complete within 24 hours after exposure.
N-BUTYL ACETATE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
ACETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. for acetone: The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitiser but is a defatting agent to the skin. Acetone is an eye irritant. The subchronic toxicity of acetone has been examined in mice and rats that were administered acetone in the drinking water and again in rats treated by oral gavage. Acetone-induced increases in relative kidney weight changes were observed in male and female rats used in the oral 13-week study. Acetone treatment caused increases in the relative liver weight in male and female rats that were not associated with histopathologic effects and the effects may have been associated with microsomal enzyme induction. Haematologic effects consistent with macrocytic anaemia were also noted in male rats along with hyperpigmentation in the spleen. The most notable findings in the mice were increased liver and decreased spleen weights. Overall, the no-observed-effect-levels in the drinking water study were 1% for male rats (900 mg/kg/d) and male mice (2258 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% for female rats (3100 mg/kg/d). For developmental effects, a statistically significant reduction in foetal weight, and a slight, but statistically significant increase in the percent incidence of later resorptions were seen in mice at 15,665 mg/m3 and in rats at 26,100 mg/m3. The no-observable-effect level for developmental toxicity was determined to be 5220 mg/m3 for both rats and mice. Teratogenic effects were not observed in rats and mice tested at 26,110 and 15,665 mg/m3, respectively. Lifetime dermal carcinogenicity studies in mice treated with up to 0.2 mL of acetone did not reveal any increase in organ tumor incidence relative to untreated control animals. The scientific literature contains many different studies that have measured either the neurobehavioural performance or neurophysiological response of humans exposed to acetone. Effect levels ranging from about 600 to greater than 2375 mg/m3 have been reported. Neurobehavioral studies with acetone-exposed employees have recently shown that 8-hr exposures in excess of 2375 mg/m3 were not associated with any dose-related changes in response time, vigilance, or digit span scores. Clinical case studies, controlled human volunteer studies, animal research, and occupational field evaluations all indicate that the NOAEL for this effect is 2375 mg/m3 or greater.
ISOBUTYL ACETATE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Inhalation (rat): 8000ppm/4h Skin(rabbit): 500 mg/24hr moderate
AMYL METHYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Continued...

ETHANOL	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	for propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects). This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product. Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar pattern of low to non-detectable toxicity of any type at doses or exposure levels greatly exceeding those showing pronounced effects from the ethylene series. One of the primary metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolised in the body. As a class, the propylene glycol ethers are rapidly absorbed and distributed throughout the body when introduced by inhalation or oral exposure. Dermal absorption is somewhat slower but subsequent distribution is rapid. Most excretion for PGEs is via the urine and expired air. A small portion is excreted in the faeces. As a group PGEs exhibits low acute toxicity by the oral, dermal, and inhalation routes. Rat oral LD50s range from >3,000 mg/kg (PnB) to >5,000 mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (PnB, & DPnB; where no deaths occurred), and ranging up to >15,000 mg/kg (TPM). Inhalation LC50 values were higher than 5,000 mg/m3 for DPMA (4-hour exposure), and TPM (1-hour exposure). For DPnB the 4-hour LC50 is >2,040 mg/m3. For PnB, the 4-hour LC50 was >651 ppm (>3,412 mg/m3), representing the highest practically attainable vapor level. No deaths occurred at these concentrations. PnB and TPM are moderately irritating to eyes while the remaining category members are only slightly irritating to nonirritating. PnB is moderately irritating to skin while the remaining category members are slightly to non-irritating None are skin sensitisers. In repeated dose studies ranging in duration from 2 to 13 weeks, few adverse effects were found even at high exposure levels and effects that did occur were mild in nature. By the oral route of administration, NOAELs of 350 mg/kg-d (PnB – 13 wk) and 450 mg/kg-d (DPnB – 13 wk) were observed for liver and kidney weight increases (without accompanying histopathology). LOAELs for these two chemicals were 1000 mg/kg-d (highest dose tested). Dermal repeated-dose toxicity tests have been performed for many PGEs. For PnB, no effects were seen in a 13-wk study at doses as high as 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a LOAEL (increased organ weights without histopathology) in a 13-week dermal study for DPnB. For TPM, increased kidney weights (no histopathology) and transiently decreased body weights were found at a dose of 2,895 mg/kg-d in a 90-day study in rabbits. By inhalation, no effects were observed in 2-week studies in rats at the highest tested concentrations of 3244 mg/m3 (600 ppm) for PnB and 2,010 mg/m3 (260 ppm) for DPnB. TPM caused increased liver weights without histopathology by inhalation in a 2-week study at a LOAEL of 360 mg/m3 (43 ppm). In this study, the highest tested TPM concentration, 1010 mg/m3 (120 ppm), also caused increased liver weights without accompanying histopathology. Although no repeated-dose studies are available for the oral route for TPM, or for any route for DPMA, it is anticipated that these chemicals would behave similarly to other category members. One and two-generation reproductive toxicity testing has been conducted in mice, rats, and rabbits via the oral or inhalation routes of exposure on PM and PMA. In an inhalation rat study using PM, the NOAEL for parental toxicity is 300 ppm (1106 mg/m3) with decreases in body and organ weights occurring at the LOAEL of 1000 ppm (3686 mg/m3). For offspring toxicity the NOAEL is 1000 ppm (3686 mg/m3), with decreased body weights occurring at 3000 ppm (11058 mg/m3). For PMA, the NOAEL for parental and offspring toxicity is 1000 mg/kg/d. in a two generation gavage study in rats. No adverse effects were found on reproductive organs, fertility rates, or other indices commonly monitored in such studies. In addition, there is no evidence from histopathological data from repeated-dose studies for the category members that would indicate that these chemicals would pose a reproductive hazard to human health. In developmental toxicity studies many PGEs have been tested by various routes of exposure and in various species at significant exposure levels and show no frank developmental effects. Due to the rapid hydrolysis of DPMA to DPM, DPMA would not be expected to show teratogenic effects. At high doses where maternal toxicity occurs (e.g., significant body weight loss), an increased incidence of some anomalies such as delayed skeletal ossification or increased 13th ribs, have been reported. Commercially available PGEs showed no teratogenicity. The weight of the evidence indicates that propylene glycol ethers are not likely to be genotoxic. *In vitro*, negative results have been seen in a number of assays for PnB, DPnB, DPMA and TPM. Positive results were only seen in 3 out of 5 chromosome aberration assays in mammalian cells with DPnB. However, negative results were seen in a mouse micronucleus assay with DPnB and PM. Thus, there is no evidence to suggest these PGEs would be genotoxic *in vivo*. In a 2-year bioassay on PM, there were no statistically significant increases in tumors in rats and mice. A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I] A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I] *Shin-Etsu SDS

Acute Toxicity	⊘	**Carcinogenicity**	⊘
Skin Irritation/Corrosion	✔	**Reproductivity**	✔
Serious Eye Damage/Irritation	✔	**STOT - Single Exposure**	✔
Respiratory or Skin sensitisation	⊘	**STOT - Repeated Exposure**	✔
Mutagenicity	⊘	**Aspiration Hazard**	⊘

Legend: ✘ *– Data available but does not fill the criteria for classification*
✔ *– Data required to make classification available*
⊘ *– Data Not Available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
silver	BCF	336	Crustacea	0.02mg/L	4
silver	EC50	48	Crustacea	0.00024mg/L	4

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silver	EC50	96	Algae or other aquatic plants	0.001628837mg/L	4
silver	LC50	96	Fish	0.0012mg/L	2
silver	NOEC	480	Crustacea	0.00031mg/L	2
toluene	BCF	24	Algae or other aquatic plants	10mg/L	4
toluene	EC50	3	Algae or other aquatic plants	0.1336030mg/L	4
toluene	EC50	48	Crustacea	0.01151750mg/L	4
toluene	EC50	72	Algae or other aquatic plants	12.5mg/L	4
toluene	LC50	96	Fish	0.0031704mg/L	4
toluene	NOEC	168	Crustacea	0.74mg/L	2
n-butyl acetate	EC50	48	Crustacea	=32mg/L	1
n-butyl acetate	EC50	96	Algae or other aquatic plants	1.675mg/L	3
n-butyl acetate	EC50	96	Fish	18mg/L	2
n-butyl acetate	LC50	96	Fish	18mg/L	2
n-butyl acetate	NOEC	504	Crustacea	23mg/L	2
acetone	EC50	384	Crustacea	97.013mg/L	3
acetone	EC50	48	Crustacea	>100mg/L	4
acetone	EC50	96	Algae or other aquatic plants	20.565mg/L	4
acetone	LC50	96	Fish	>100mg/L	4
acetone	NOEC	96	Algae or other aquatic plants	4.950mg/L	4
isobutyl acetate	EC50	96	Algae or other aquatic plants	1.843mg/L	3
isobutyl acetate	EC10	24	Algae or other aquatic plants	=28mg/L	4
isobutyl acetate	LC50	96	Fish	17mg/L	2
isobutyl acetate	EC50	48	Crustacea	25mg/L	2
isobutyl acetate	NOEC	504	Crustacea	23mg/L	2
amyl methyl ketone	EC50	384	Crustacea	7.278mg/L	3
amyl methyl ketone	LC50	96	Fish	30.530mg/L	3
amyl methyl ketone	EC50	48	Crustacea	>90.1mg/L	2
amyl methyl ketone	EC50	72	Algae or other aquatic plants	75.5mg/L	2
amyl methyl ketone	NOEC	72	Algae or other aquatic plants	42.68mg/L	2
ethanol	EC50	24	Algae or other aquatic plants	0.0129024mg/L	4
ethanol	EC50	48	Crustacea	2mg/L	4
ethanol	LC50	96	Fish	42mg/L	4
ethanol	NOEC	2016	Fish	0.000375mg/L	4
ethanol	EC50	72	Algae or other aquatic plants	275mg/L	2
ethyl acetate	EC50	48	Crustacea	=164mg/L	1
ethyl acetate	EC50	96	Algae or other aquatic plants	4.146mg/L	3
ethyl acetate	LC50	96	Fish	54.314mg/L	3
ethyl acetate	BCF	24	Algae or other aquatic plants	0.05mg/L	4
ethyl acetate	EC0	168	Algae or other aquatic plants	=15mg/L	1
ethyl acetate	NOEC	504	Crustacea	2.4mg/L	2
propylene glycol monomethyl ether acetate, alpha-isomer	EC50	96	Algae or other aquatic plants	9.337mg/L	3
propylene glycol monomethyl ether acetate, alpha-isomer	LC50	96	Fish	100mg/L	1
propylene glycol monomethyl ether acetate, alpha-isomer	NOEC	336	Fish	47.5mg/L	2
propylene glycol monomethyl ether acetate, alpha-isomer	EC50	48	Crustacea	373mg/L	2
propylene glycol monomethyl ether acetate, alpha-isomer	EC50	504	Crustacea	>100mg/L	2
Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*				

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. Environmental processes (such as oxidation and the presence of acids or bases) may transform insoluble metals to more soluble ionic forms. Microbiological

Continued...

processes may also transform insoluble metals to more soluble forms. Such ionic species may bind to dissolved ligands or sorb to solid particles in aquatic or aqueous media. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms.
When released to dry soil most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. Environmental processes may also be important in changing solubilities.
Even though many metals show few toxic effects at physiological pHs, transformation may introduce new or magnified effects.
A metal ion is considered infinitely persistent because it cannot degrade further.
The current state of science does not allow for an unambiguous interpretation of various measures of bioaccumulation.
The counter-ion may also create health and environmental concerns once isolated from the metal. Under normal physiological conditions the counter-ion may be essentially insoluble and may not be bioavailable.
Environmental processes may enhance bioavailability.
For silver and its compounds:
Environmental fate:
Silver is a rare but naturally occurring metal, often found deposited as a mineral ore in association with other elements. Emissions from smelting operations, manufacture and disposal of certain photographic and electrical supplies, coal combustion, and cloud seeding are some of the anthropogenic sources of silver in the biosphere. The global biogeochemical movements of silver are characterized by releases to the atmosphere, water, and land by natural and anthropogenic sources, long-range transport of fine particles in the atmosphere, wet and dry deposition, and sorption to soils and sediments.
In general, accumulation of silver by terrestrial plants from soils is low, even if the soil is amended with silver-containing sewage sludge or the plants are grown on tailings from silver mines, where silver accumulates mainly in the root systems.
The ability to accumulate dissolved silver varies widely between species. Some reported bioconcentration factors for marine organisms (calculated as milligrams of silver per kilogram fresh weight organism divided by milligrams of silver per litre of medium) are 210 in diatoms, 240 in brown algae, 330 in mussels, 2300 in scallops, and 18 700 in oysters, whereas bioconcentration factors for freshwater organisms have been reported to range from negligible in bluegills (*Lepomis macrochirus*) to 60 in daphnids; these values represent uptake of bioavailable silver in laboratory experiments. Laboratory studies with the less toxic silver compounds, such as silver sulfide and silver chloride, reveal that accumulation of silver does not necessarily lead to adverse effects. At concentrations normally encountered in the environment, food-chain biomagnification of silver in aquatic systems is unlikely. Elevated silver concentrations in biota occur in the vicinities of sewage outfalls, electroplating plants, mine waste sites, and silver iodide-seeded areas. Maximum concentrations recorded in field collections, in milligrams total silver per kilogram dry weight (tissue), were 1.5 in marine mammals (liver) (except Alaskan beluga whales *Delphinapterus leucas*, which had concentrations 2 orders of magnitude higher than those of other marine mammals), 6 in fish (bone), 14 in plants (whole), 30 in annelid worms (whole), 44 in birds (liver), 110 in mushrooms (whole), 185 in bivalve molluscs (soft parts), and 320 in gastropods (whole).
Ecotoxicity:
In general, silver ion was less toxic to freshwater aquatic organisms under conditions of low dissolved silver ion concentration and increasing water pH, hardness, sulfides, and dissolved and particulate organic loadings; under static test conditions, compared with flow-through regimens; and when animals were adequately nourished instead of being starved. Silver ions are very toxic to microorganisms. However, there is generally no strong inhibitory effect on microbial activity in sewage treatment plants because of reduced bioavailability due to rapid complexation and adsorption. Free silver ion was lethal to representative species of sensitive aquatic plants, invertebrates, and teleosts at nominal water concentrations of 1-5 ug/litre. Adverse effects occur on development of trout at concentrations as low as 0.17 ug/litre and on phytoplankton species composition and succession at 0.3-0.6 ug/litre.

A knowledge of the speciation of silver and its consequent bioavailability is crucial to understanding the potential risk of the metal. Measurement of free ionic silver is the only direct method that can be used to assess the likely effects of the metal on organisms. Speciation models can be used to assess the likely proportion of the total silver measured that is bioavailable to organisms. Unlike some other metals, background freshwater concentrations in pristine and most urban areas are well below concentrations causing toxic effects. Levels in most industrialized areas border on the effect concentration, assuming that conditions favour bioavailability. On the basis of available toxicity test results, it is unlikely that bioavailable free silver ions would ever be at sufficiently high concentrations to cause toxicity in marine environments.
No data were found on effects of silver on wild birds or mammals. Silver was harmful to poultry (tested as silver nitrate) at concentrations as low as 100 mg total silver/litre in drinking-water or 200 mg total silver/kg in diets. Sensitive laboratory mammals were adversely affected at total silver concentrations (added as silver nitrate) as low as 250 ug/litre in drinking-water (brain histopathology), 6 mg/kg in diet (high accumulations in kidneys and liver), or 13.9 mg/kg body weight (lethality).

Silver and Silver Compounds; Concise International Chemical Assessment Document (CICAD) 44 IPCS InChem (WHO)
'The transport of silver through estuarine and coastal marine systems is dependent on biological uptake and incorporation. Uptake by phytoplankton is rapid, in proportion to silver concentration and inversely proportional to salinity. In contrast to studies performed with other toxic metals, sliver availability appears to be controlled by both the free silver ion concentration and the concentration of other silver complexes. Silver incorporated by phytoplankton is not lost as salinity increase; as a result silver associated with cellular material is largely retained within the estuary. Phytoplankton exhibit a variable sensitivity to silver. Sensitive species exhibit a marked delay in the onset of growth in response to silver at low concentrations, even though maximum growth rates are similar to controls. A delay in the onset of growth reduces the ability of a population to respond to short-term favourable conditions and to succeed within th community.
James G. Saunders and George R Abbe: Aquatic Toxicology and Environmental Fate; ASTM STP 1007, 1989, pp 5-18
For toluene:
log Kow : 2.1-3
log Koc : 1.12-2.85
Koc : 37-260
log Kom : 1.39-2.89
Half-life (hr) air : 2.4-104
Half-life (hr) H2O surface water : 5.55-528
Half-life (hr) H2O ground : 168-2628
Half-life (hr) soil : <48-240
Henry's Pa m3 /mol: 518-694
Henry's atm m3 /mol: 5.94E-03
BOD 5 0.86-2.12, 5%
COD : 0.7-2.52,21-27%
ThOD : 3.13
BCF : 1.67-380
log BCF : 0.22-3.28
Environmental fate:
Transport: The majority of toluene evaporates to the atmosphere from the water and soil.It is moderately retarded by adsorption to soils rich in organic material (Koc = 259), therefore, transport to ground water is dependent on the soil composition. In unsaturated topsoil containing organic material, it has been estimated that 97% of the toluene is adsorbed to the soil and only about 2% is in the soil-water phase and transported with flowing groundwater. There is little retardation in sandy soils and 2-13% of the toluene was estimated to migrate with flowing water; the remainder was volatilised, biodegraded, or unaccounted for. In saturated deep soils with no soil-air phase, about 48% may be transported with flowing groundwater.
Transformation/Persistence:
Air - The main degradation pathway for toluene in the atmosphere is reaction with photochemically produced hydroxyl radicals. The estimated atmospheric half life for toluene is about 13 hours. Toluene is also oxidised by reactions with atmospheric nitrogen dioxide, oxygen, and ozone, but these are minor degradation pathways. Photolysis is not considered a significant degradative pathway for toluene
Soil - In surface soil, volatilisation to air is an important fate process for toluene. Biodegradation of toluene has been demonstrated in the laboratory to occur with a half life of about 1 hour. In the environment, biodegradation of toluene to carbon dioxide occurs with a typical half life of 1-7 days.
Water - An important fate process for toluene is volatilization, the rate of which depends on the amount of turbulence in the surface water .The volatilisation of toluene from static water has a half life of 1-16 days, whereas from turbulent water the half life is 5-6 hours. Degradation of toluene in surface water occurs primarily by biodegradation with a half life of less than one day under favorable conditions (presence of microorganisms, microbial adaptation, and optimum temperature). Biodegradation also occurs in shallow groundwater and in salt water at a reduced rate). No data are available on anaerobic degradation of toluene in deep ground water conditions where aerobic degradation would be minimal .
Biota - Bioaccumulation in most organisms is limited by the metabolism of toluene into more polar compounds that have greater water solubility and a lower affinity for lipids. Bioaccumulation in the food chain is predicted to be low.
Ecotoxicity:
Toluene has moderate acute toxicity to aquatic organisms; several toxicity values are in the range of greater than 1 mg/L and 100 mg/L.
Fish LC50 (96 h): fathead minnow (*Pimephales promelas*) 12.6-72 mg/l; *Lepomis macrochirus* 13-24 mg/l;
guppy *(Poecilia reticulata*) 28.2-59.3 mg/l; channel catfish *(Ictalurus punctatus*) 240 mg/l; goldfish *(Carassius auratus)*: 22.8-57.68 mg/l
Crustaceans LC50 (96 h): grass shrimp *(Palaemonetes pugio)* 9.5 ppm, crab larvae stage *(Cancer magister)* 28 ppm; shrimp *(Crangon franciscorum)* 4.3 ppm; daggerblade grass shrimp *(Palaemonetes pugio)* 9.5 mg/l

Continued...

Algae EC50 (24 h): green algae *(Chlorella vulgaris)* 245 mg/l (growth); (72 h) green algae *(Selenastrum capricornutum)* 12.5 mg/l (growth)
For n-butyl acetate:
Half-life (hr) air : 144
Half-life (hr) H2O surface water : 178-27156
Henry's atm m3 /mol: 3.20E-04
BOD 5 if unstated: 0.15-1.02,7%
COD : 78%
ThOD : 2.207
BCF : 4-14
Environmental Fate:
TERRESTRIAL FATE: An estimated Koc value of 200 determined from a measured log Kow of 1.78 indicates that n-butyl acetate is expected to have moderate mobility in soil. Volatilisation of n-butyl acetate is expected from moist soil surfaces given its Henry's Law constant of 2.8x10-4 atm-cu m/mole. Volatilisation from dry soil surfaces is expected based on a measured vapor pressure of 11.5 mm Hg. Using a standard BOD dilution technique and a sewage inoculum, theoretical BODs of 56 % to 86 % were observed during 5-20 day incubation periods, which suggests that n-butyl acetate may biodegrade in soil.
AQUATIC FATE: An estimated Koc value indicates that n-butyl acetate is not expected to adsorb to suspended solids and sediment in water. Butyl acetate is expected to volatilise from water surfaces based on a Henry's Law constant of 2.8x10-4 atm-cu m/mole. Estimated half-lives for a model river and model lake are 7 and 127, hours respectively. An estimated BCF value of 10 based on the log Kow, suggests that bioconcentration in aquatic organisms is low. Using a filtered sewage seed, 5-day and 20-day theoretical BODs of 58 % and 83 % were measured in freshwater dilution tests; 5-day and 20-day theoretical BODs of 40 % and 61 % were measured in salt water. A 5-day theoretical BOD of 56.8 % and 51.8 % were measured for n-butyl acetate in distilled water and seawater, respectively. Hydrolysis may be an important environmental fate for this compound based upon experimentally determined hydrolysis half-lives of 114 and 11 days at pH 8 and 9 respectively.
ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, n-butyl acetate, which has a vapour pressure of 11.5 mm Hg at 25 deg C, is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase n-butyl acetate is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 4 days
Environmental fate:
Fish LC50 (96 h, 23 C): island silverside (Menidia beryllina) 185 ppm (static bioassay in synthetic seawater, mild aeration applied after 24 h); bluegill sunfish (Lepomis macrochirus) 100 ppm (static bioassay in fresh water, mild aeration applied after 24 h)
Fish EC50 (96 h): fathead minnow (Pimephales promelas) 18 mg/l (affected fish lost equilibrium prior to death)
Daphnia LC50 (48 h): 44 ppm
Algal LC50 (96 h): Scenedesmus 320 ppm
DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)
n-butyl acetate	LOW	LOW
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
isobutyl acetate	LOW	LOW
amyl methyl ketone	LOW	LOW
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)
ethyl acetate	LOW (Half-life = 14 days)	LOW (Half-life = 14.71 days)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
toluene	LOW (BCF = 90)
n-butyl acetate	LOW (BCF = 14)
acetone	LOW (BCF = 0.69)
isobutyl acetate	LOW (LogKOW = 1.78)
amyl methyl ketone	LOW (LogKOW = 1.98)
ethanol	LOW (LogKOW = -0.31)
ethyl acetate	HIGH (BCF = 3300)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)

12.4. Mobility in soil

Ingredient	Mobility
toluene	LOW (KOC = 268)
n-butyl acetate	LOW (KOC = 20.86)
acetone	HIGH (KOC = 1.981)
isobutyl acetate	LOW (KOC = 17.48)
amyl methyl ketone	LOW (KOC = 24.01)
ethanol	HIGH (KOC = 1)
ethyl acetate	LOW (KOC = 6.131)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)

12.5.Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available

Continued...

PBT Criteria fulfilled?	Not Available	Not Available	Not Available

12.6. Other adverse effects

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required

Land transport (ADR)

14.1.UN number	1263
14.2.Packing group	II
14.3.UN proper shipping name	PAINT or PAINT RELATED MATERIAL
14.4.Environmental hazard	Not Applicable
14.5. Transport hazard class(es)	Class: 3 Subrisk: Not Applicable
14.6. Special precautions for user	Hazard identification (Kemler): 33 Classification code: F1 Hazard Label: 3 Special provisions: 163 640C 640D 650 Limited quantity: 5 L

Air transport (ICAO-IATA / DGR)

14.1. UN number	1263
14.2. Packing group	II
14.3. UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)

Continued...

14.4. Environmental hazard	Not Applicable
14.5. Transport hazard class(es)	ICAO/IATA Class: 3 ICAO / IATA Subrisk: Not Applicable ERG Code: 3L
14.6. Special precautions for user	Special provisions: A3 A72 A192 Cargo Only Packing Instructions: 364 Cargo Only Maximum Qty / Pack: 60 L Passenger and Cargo Packing Instructions: 353 Passenger and Cargo Maximum Qty / Pack: 5 L Passenger and Cargo Limited Quantity Packing Instructions: Y341 Passenger and Cargo Limited Maximum Qty / Pack: 1 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1263
14.2. Packing group	II
14.3. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
14.4. Environmental hazard	Marine Pollutant
14.5. Transport hazard class(es)	IMDG Class: 3 IMDG Subrisk: Not Applicable
14.6. Special precautions for user	EMS Number: F-E, S-E Special provisions: 163 367 Limited Quantities: 5 L

Inland waterways transport (ADN)

14.1. UN number	1263
14.2. Packing group	II
14.3. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning and reducing compound)
14.4. Environmental hazard	Not Applicable
14.5. Transport hazard class(es)	3 Not Applicable
14.6. Special precautions for user	Classification code: F1 Special provisions: 163; 367; 640C; 640D; 650 Limited quantity: 5 L Equipment required: PP, EX, A Fire cones number: 1

Transport in bulk according to Annex II of MARPOL and the IBC code

Source	Ingredient	Pollution Category
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	toluene	Y
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	n-butyl acetate	Y
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	isobutyl acetate	Y
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	amyl methyl ketone	Z
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	ethyl acetate	Z

Continued...

IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk	propylene glycol monomethyl ether acetate, alpha-isomer	Z

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

SILVER(7440-22-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs)
European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs) (Spanish)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Bulgarian)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Czech)
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European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Slovenian)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Spanish)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Swedish)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
UK Workplace Exposure Limits (WELs)

TOLUENE(108-88-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
European Customs Inventory of Chemical Substances ECICS (English)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances (updated by ATP: 31) - Reprotoxic Substances
European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs)
European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs) (Spanish)
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
UK Workplace Exposure Limits (WELs)

N-BUTYL ACETATE(123-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

ACETONE(67-64-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Continued...

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
European Customs Inventory of Chemical Substances ECICS (English)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Bulgarian)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Czech)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Danish)
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European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Spanish)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Swedish)
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

ISOBUTYL ACETATE(110-19-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

AMYL METHYL KETONE(110-43-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Bulgarian)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Czech)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Danish)
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European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Swedish)
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

ETHANOL(64-17-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

ETHYL ACETATE(141-78-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Continued...

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Hungarian)
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Italian)
European Customs Inventory of Chemical Substances ECICS (English)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Latvian)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Lithuanian)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Maltese)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Bulgarian)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Polish)
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European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Finnish)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Swedish)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (French)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (German)	UK Workplace Exposure Limits (WELs)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Greek)	

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : 67/548/EEC, 1999/45/EC, 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments as well as the following British legislation: - The Control of Substances Hazardous to Health Regulations (COSHH) 2002 - COSHH Essentials - The Management of Health and Safety at Work Regulations 1999

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

ECHA SUMMARY

Ingredient	CAS number	Index No	ECHA Dossier
silver	7440-22-4	Not Available	01-2119555669-21-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Aquatic Acute 1, Aquatic Chronic 1	GHS09, Wng	H319, H335, H372, H314, H317, H370, H332
2	Not Classified, Aquatic Acute 1, Aquatic Chronic 1, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, Skin Sens. 1, STOT SE 1, STOT RE 1, Acute Tox. 4	GHS09, Wng, GHS08, Dgr, GHS05	H319, H335, H372, H314, H317, H370, H332

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
toluene	108-88-3	601-021-00-3	01-2119471310-51-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 2, Asp. Tox. 1, Skin Irrit. 2, STOT SE 3, Repr. 2, STOT RE 2	GHS07, GHS02, GHS08, Dgr	H225, H304, H315, H336, H361, H373
2	Flam. Liq. 2, Asp. Tox. 1, Skin Irrit. 2, STOT SE 3, Repr. 2, STOT RE 2, Flam. Liq. 3, Eye Irrit. 2, Aquatic Chronic 2, STOT RE 1, Aquatic Chronic 3, Repr. 1A, Acute Tox. 4, Not Classified, Skin Sens. 1, STOT SE 1, Muta. 1B, Carc. 1A	GHS08, Dgr, GHS09, GHS01, GHS06	H225, H304, H315, H336, H319, H372, H362, H335, H301, H332, H360, H340, H350, H370, H228
1	Aquatic Chronic 4	GHS07, GHS02, GHS08, Dgr, GHS09, GHS01, GHS06	H225, H304, H315, H336, H361, H373, H319, H372, H362, H335, H301, H332, H360, H340, H350, H370, H228
2	Aquatic Chronic 4	GHS07, GHS02, GHS08, Dgr, GHS09, GHS01, GHS06	H225, H304, H315, H336, H361, H373, H319, H372, H362, H335, H301, H332, H360, H340, H350, H370, H228

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
n-butyl acetate	123-86-4	607-025-00-1	01-2119485493-29-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3, STOT SE 3	GHS07, GHS02, Wng	H226, H336
2	Flam. Liq. 3, STOT SE 3, Aquatic Chronic 1, Flam. Liq. 2, Skin Irrit. 2, Eye Irrit. 2, Acute Tox. 2, Not Classified, Acute Tox. 4, Aquatic Chronic 2	Wng, GHS01, Dgr, GHS06, GHS08	H336, H319, H225, H315, H330, H335, H317

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Continued...

Ingredient	CAS number	Index No	ECHA Dossier
acetone	67-64-1	606-001-00-8	01-2119498062-37-XXXX, 01-2119471330-49-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3	GHS07, GHS02, Dgr	H225, H319, H336
2	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3, Flam. Liq. 3, Not Classified, Eye Irrit. 2A	Dgr, GHS01, Wng, GHS08, GHS06	H225, H319, H336, H371, H228, H315, H335, H312, H332, H340, H302
1	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3	GHS07, GHS02, Dgr	H225, H319, H336
2	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3	GHS07, GHS02, Dgr	H225, H319, H336

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
isobutyl acetate	110-19-0	607-026-00-7	01-2119488971-22-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 2	GHS02, Dgr	H225
2	Flam. Liq. 2, STOT SE 3, Not Classified, Eye Irrit. 2	GHS07, Dgr, GHS01	H225, H336, H319

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
amyl methyl ketone	110-43-0	606-024-00-3	01-2119902391-49-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3, Acute Tox. 4	GHS07, GHS02, Wng	H226, H302, H332
2	Flam. Liq. 3, Acute Tox. 4, STOT SE 3, Not Classified	GHS07, Wng, GHS01	H226, H302, H332, H336

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
ethanol	64-17-5	603-002-00-5	01-2119457610-43-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 2	GHS02, Dgr	H225
2	Flam. Liq. 2	GHS02, Dgr	H225
1	Flam. Liq. 2	GHS02, Dgr	H225
2	Flam. Liq. 2	GHS02, Dgr	H225
2	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3, Repr. 2, STOT RE 1, Skin Irrit. 2, Not Classified, Flam. Aerosol 1, Muta. 1B, Repr. 1A, Acute Tox. 3, STOT SE 1, Met. Corr. 1, Skin Corr. 1B, Aquatic Acute 1, Aquatic Chronic 1	Dgr, GHS01, Wng, GHS08, GHS06, GHS05	H225, H319, H304, H340, H335, H372, H336, H315, H360, H220, H301, H311, H331, H370
1	Carc. 2	GHS08, Wng	H351
2	Carc. 2	GHS08, Wng	H351
1	Flam. Liq. 2	GHS02, Dgr	H225
2	Flam. Liq. 2	GHS02, Dgr	H225
1	Flam. Liq. 2	GHS02, Dgr	H225
2	Flam. Liq. 2	GHS02, Dgr	H225
1	Flam. Liq. 2	GHS02, Dgr	H225

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
ethyl acetate	141-78-6	607-022-00-5	01-2119475103-46-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3	GHS07, GHS02, Dgr	H225, H319, H336
2	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3, Aquatic Chronic 1, Not Classified, Acute Tox. 4, Asp. Tox. 1, Skin Sens. 1, Aquatic Chronic 3, Eye Irrit. 2A, Flam. Liq. 3	GHS07, Dgr, GHS01, Wng	H225, H319, H336, H335

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6	607-195-00-7	01-2119475791-29-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
2	Flam. Liq. 3, Eye Irrit. 2, Eye Dam. 1, Not Classified, STOT SE 3	GHS02, Wng, GHS03, GHS05, Dgr	H226, H319, H335, H336

Continued...

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (toluene; propylene glycol monomethyl ether acetate, alpha-isomer; acetone; n-butyl acetate; ethyl acetate; ethanol; isobutyl acetate; amyl methyl ketone; silver)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (silver)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	*Y = All ingredients are on the inventory* *N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Full text Risk and Hazard codes

H220	Extremely flammable gas
H226	Flammable liquid and vapour
H228	Flammable solid
H301	Toxic if swallowed
H302	Harmful if swallowed
H304	May be fatal if swallowed and enters airways
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H330	Fatal if inhaled
H331	Toxic if inhaled
H332	Harmful if inhaled
H335	May cause respiratory irritation
H340	May cause genetic defects
H350	May cause cancer
H351	Suspected of causing cancer
H360	May damage fertility or the unborn child
H361d	Suspected of damaging the unborn child.
H362	May cause harm to breast-fed children
H370	Causes damage to organs
H371	May cause damage to organs
H372	Causes damage to organs through prolonged or repeated exposure

Other information

Ingredients with multiple cas numbers

Name	CAS No
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6, 142300-82-1, 84540-57-8

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
A list of reference resources used to assist the committee may be found at:
www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:
EN 166 Personal eye-protection
EN 340 Protective clothing
EN 374 Protective gloves against chemicals and micro-organisms
EN 13832 Footwear protecting against chemicals
EN 133 Respiratory protective devices

Definitions and abbreviations

Continued...

PC－TWA: Permissible Concentration-Time Weighted Average
PC－STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index